

## **GRID MOULD**

Type of alloy to be cast: PbSb 1,7% or PbCa



- Manufactured with certified cast iron plates.
- Tempered pins, sliding bushes and knoch-out pins.
- Three or four vent bars (two with grids with 108-110 width) on movable part.
- Three cooling holes in the upper zone, one in the lower zone (movable part) and one in the central zone (fixing part).
- Three rows of knoch-out pins.
- Thermocouple holes on fixing part.
- The electric heating is obtained by four electrical resistances, two in the upper zone and two in the lower zone.
- Grid drawing in accordance with customer specification and we ensure the respect of dimensions and weight required.
- All cross wires with radius.
- Identification number, engraved on the movable back side.

Overall dimensions: mm 550x250x150h Weight: 75 kg.

WE RESERVE ANY POSSIBLE MODIFICATIONS